

Speed control of two inertia system with servo motor

Yasuhide Kobayashi

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1 Experimental setup

Fig. 1 and Table 1 show the block diagram and the equipments of the experimental system. The apparatus is mainly composed of two servo motors and a inertia-load disc connected with two couplings, a low-stiffness coupling (long shaft) and a rigid coupling. The servo motors have rotary encoders whose output pulse signal is processed by a counter to generate rotational position. Rotational speed is approximately measured by evaluating difference of rotational pulses. The driving torque of the servo motor is specified by analog voltage generated by D/A converter. Controllers are implemented as a real-time task of RT-Linux on PC.

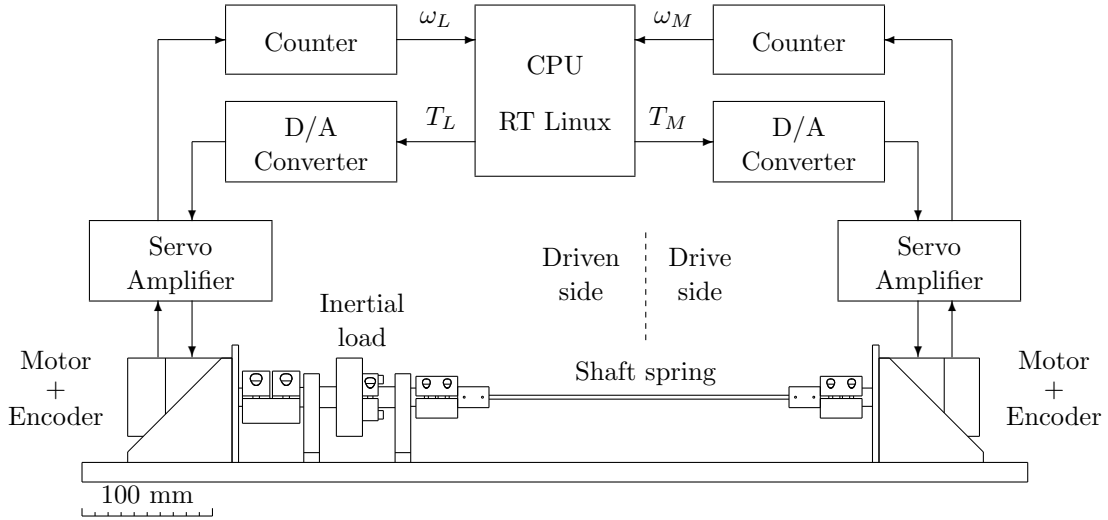


Figure 1: Block diagram of experimental apparatus

Table 1: Experimental equipments

PC	Dell Dimension 2100 / Fedora Core 1 (RTLinux 3.2-pre3, Linux kernel 2.4.22)
D/A	CONTEC DA12-4(PCI) (12bit, 10 μ s)
counter	CONTEC CNT24-4(PCI)H (24bit, 1MHz)
PIO	CONTEC PIO-32/32T(PCI) (Parallel input output, 32bit 200ns)
A/D	CONTEC AD12-16(PCI) (12bit, \pm 5V 10 μ s)
Driving & driven motors	YASKAWA ELECTRIC CORPORATION SGD7S-1R6A00A, SGM7J-02AFA21 (rated power: 200 W, rated torque: 0.637 Nm(max 2.23 Nm), rotor inertia moment: 0.263×10^{-4} kg \cdot m ²), speed/position detector: 20-bit encoder)
Shaft spring	ϕ 3 mm \times L 230 mm (The shaft is 250 mm long.) material: SUS304
Dynamic torque meter	UTMII -20Nm (Max torque range: \pm 20N \cdot m, Max output voltage: \pm 5vDC))
Inertial load	ϕ 60 mm \times T 13 mm, ϕ 80 mm \times T 20 mm material: SS400

2 Derivation of physical model

For the given practical system, let us consider to derive a state-space representation from $[T_L \ T_M]^T$ to $[\omega_L \ \omega_M]^T$. The system can be regarded as a simple two-inertia system depicted in Fig. 2.

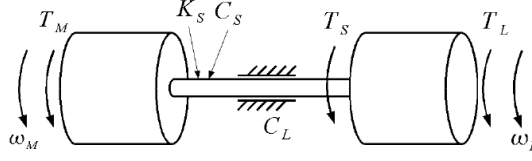


Figure 2: Two Inertia System

Define the following variables:

- θ_M : Rotational angle of driving motor (rad)
- ω_M : Rotational speed of driving motor (rad/s)
- J_M : Moment of inertia of driving motor (Kg m^2)
- T_M : Driving torque (Nm)
- θ_L : Rotational angle of load (rad)
- ω_L : Rotational speed of load (rad/s)
- J_L : Moment of inertia of load (Kg m^2)
- T_L : Disturbance torque of load (Nm)
- C_L : Damping coefficient due to friction on load
- K_S : Torsional stiffness of shaft (Nm/rad)
- C_S : Torsional damping coefficient of shaft
- T_S : Torsional torque on shaft (Nm)

Let θ_r be a relative angle of the motor and the load as $\theta_r := \theta_M - \theta_L$, then equation of motion of the system is given as following:

$$J_M \dot{\omega}_M = T_M - T_S \quad (1)$$

$$T_S = K_S \theta_r + C_S (\omega_M - \omega_L) \quad (2)$$

$$J_L \dot{\omega}_L = T_L + T_S - C_L \omega_L \quad (3)$$

Let state-space variable x be

$$x := \begin{bmatrix} \theta_r \\ \omega_M \\ \omega_L \end{bmatrix}. \quad (4)$$

State-space representation of the system from $[T_L \ T_M]^T$ to $[\omega_L \ \omega_M]^T$ is given by

$$\frac{d}{dt} \begin{bmatrix} \theta_r \\ \omega_M \\ \omega_L \end{bmatrix} = \begin{bmatrix} 0 & 1 & -1 \\ -\frac{K_S}{J_M} & -\frac{C_S}{J_M} & \frac{C_S}{J_M} \\ \frac{K_S}{J_L} & \frac{C_S}{J_L} & -\frac{C_S + C_L}{J_L} \end{bmatrix} \begin{bmatrix} \theta_r \\ \omega_M \\ \omega_L \end{bmatrix} + \begin{bmatrix} 0 & 0 \\ 0 & \frac{1}{J_M} \\ \frac{1}{J_L} & 0 \end{bmatrix} \begin{bmatrix} T_L \\ T_M \end{bmatrix} \quad (5)$$

$$\begin{bmatrix} \omega_L \\ \omega_M \end{bmatrix} = \begin{bmatrix} 0 & 0 & 1 \\ 0 & 1 & 0 \end{bmatrix} \begin{bmatrix} \theta_r \\ \omega_M \\ \omega_L \end{bmatrix} \quad (6)$$

Torsional resonance frequency f_r and anti-resonance frequency f_a are given respectively as follows:

$$f_r = \frac{1}{2\pi} \sqrt{K_S \left(\frac{1}{J_L} + \frac{1}{J_M} \right)}, \quad f_a = \frac{1}{2\pi} \sqrt{\frac{K_S}{J_L}} \quad (7)$$